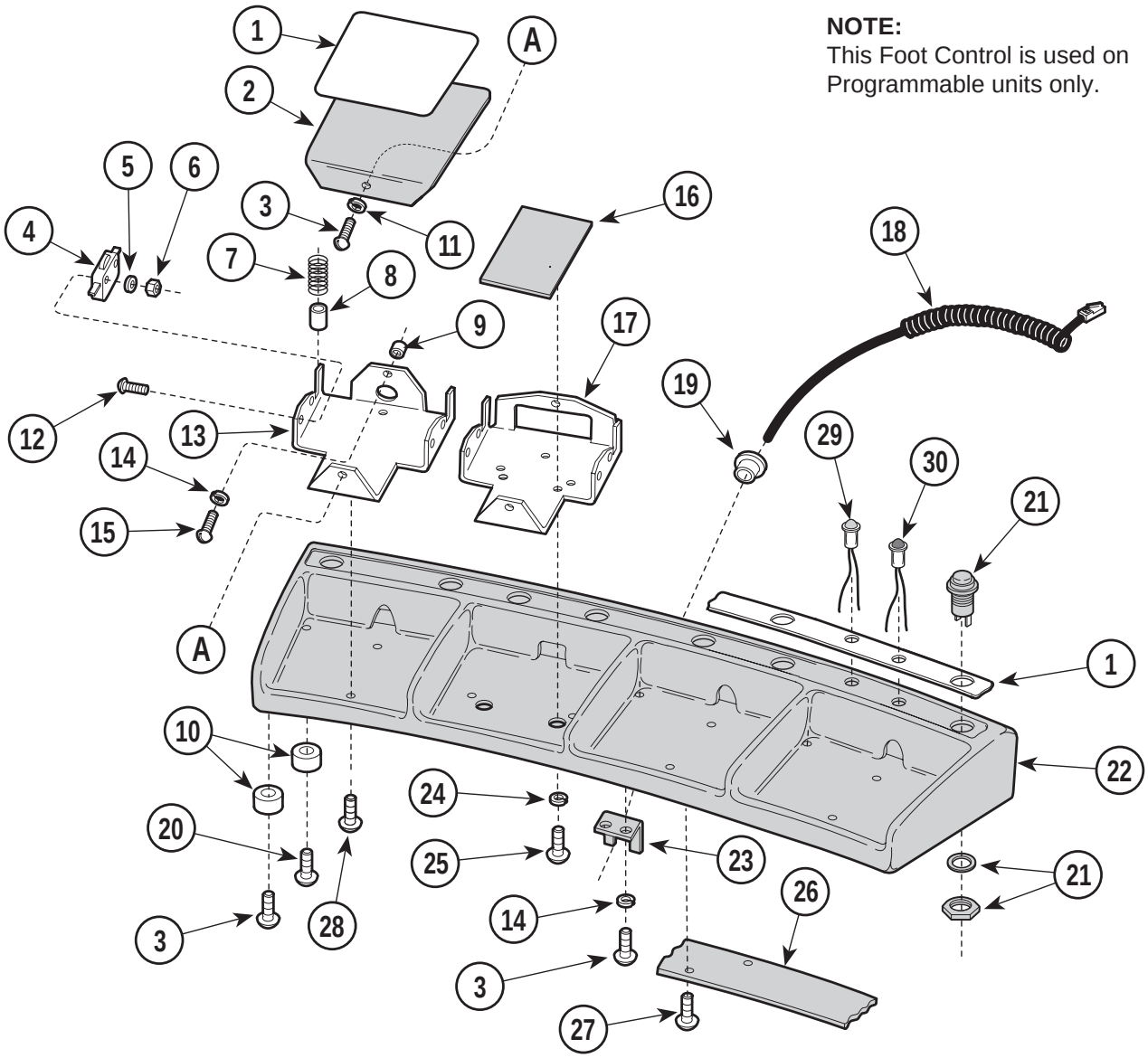
Foot Control Assembly

NOTE:
This Foot Control is used on Programmable units only.



MA347000

Item	Part No.	Description	Req.
	9A233001	4 Station Foot Control Assembly (Includes Items 1 and 32)	1
1	• 061-0632-00	• Footswitch Decal set	1
	• • 061-0632-01	• • Footswitch Panel Decal	1
	• • 061-0632-02	• • Footswitch Base Pedal Decal	1
	• • 061-0632-03	• • Footswitch Back Pedal Decal	1
	• • 061-0632-04	• • Footswitch Tilt Pedal Decal	1
	• • 061-0632-05	• • Footswitch Foot Pedal Decal	1
2	• 050-0941-04	• Footswitch Pedal	4
3	• 040-0010-129	• Screw	8
4	• 015-0479-00	• Switch	8
5	• 045-0001-07	• Washer	16
6	• 041-0003-00	• Nut	16
7	• 025-0009-00	• Spring	8
8	• 052-0010-00	• Spacer (Apply Lube #064-0001-00)	8
9	• 052-0075-00	• Spacer	4
10	• 053-0156-00	• Glide	6
11	• 052-0076-00	• Spacer	4
12	• 040-0003-00	• Screw	16
13	• 050-3258-00	• Step Mount	3
14	• 045-0001-08	• Lockwasher	6
15	• 040-0010-36	• Screw	4
16	• 015-1066-01	• Foot Control PC Board	1
17	• 050-3258-00	• Step Mount	1
18	• 015-0839-00	• Coil Cord	1
19	• 015-0002-06	• Strain Relief	1
20	• 040-0010-129	• Screw	4
21	• 015-0803-00	• Pushbutton Switch (Incl. Hardware)	1
22	• 020-0144-06	• Foot Control Casting	1
23	• 050-2499-00	• Strain Relief Bracket	1
24	• 045-0001-43	• Lockwasher	2
25	• 040-0004-00	• Screw	2
26	• 050-0942-00	• Wire Channel Cover	1
27	• 040-0010-47	• Screw	3
28	• 040-0010-52	• Screw	8
29	• 015-1128-01	• Yellow Panel Mount LED	1
30	• 015-1128-00	• Green Panel Mount LED	1
31	•	• Footswitch Wire Harnesses (Refer to "Wiring Diagram" in Service Manual)	Ref
32	• 003-0728-00	• Installation Instructions	1

Always Specify Model & Serial Number

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